Company Profile & Sustainability

ABSTRACT 2025

DONATI

Notes



This document is an extract from the **2025 Sustainability Report, prepared with reference to the ESRS.**

If you wish to receive a copy of our **Sustainability Report 2025 ESRS** Referenced or if you wish to learn more about Donati's strategy and sustainability, please contact us at:

sustainability@donatiholding.it







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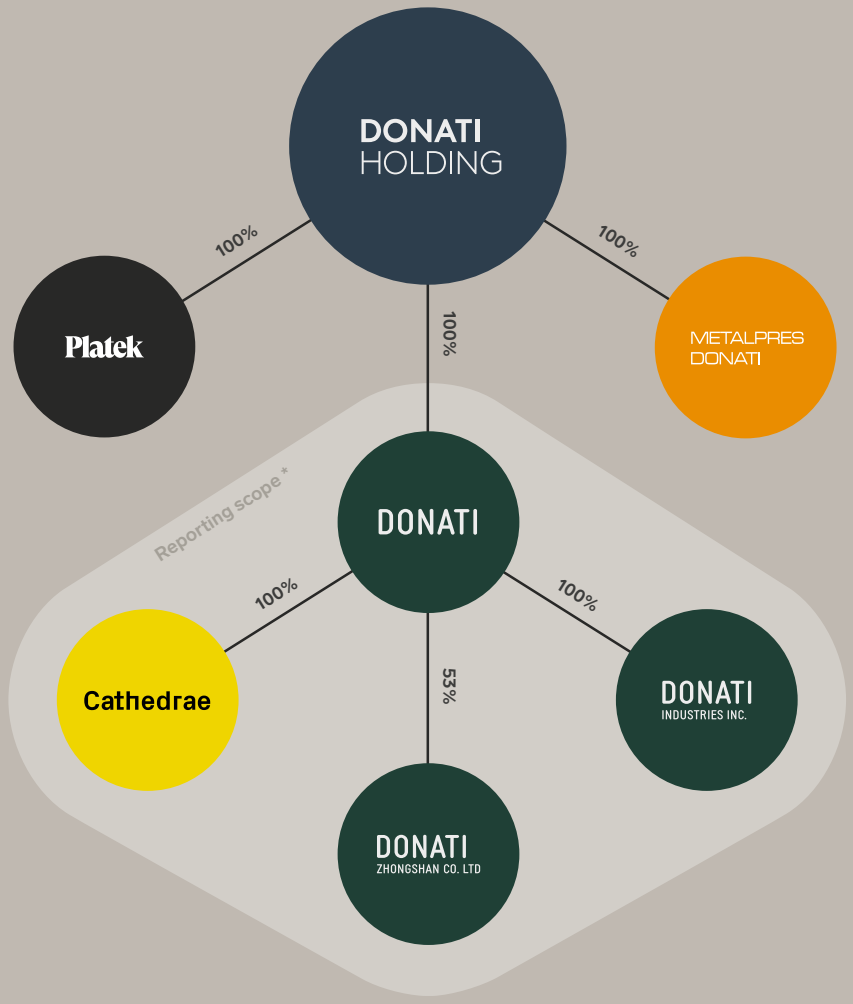
37 Services: Design Ready by Donati

1.

Company



Donati Holding Srl



Donati S.p.A. belongs to Donati Holding, which operates in 3 industrial sectors.

Metalpres Donati S.p.A.

AUTOMOTIVE AND CHAIR COMPONENTS IN ALUMINIUM

Platek S.r.l.

OUTDOOR LIGHTING

Donati S.p.A.
Zhongshan Donati Co. Ltd
Donati Industries Inc.
Cathedrae S.r.l.

CHAIR COMPONENTS

YEARS	2023	2024	2025
REVENUES	€151M	€157M	€158M
INVESTMENTS	€10M	€13.5M	€15M

A Story of Growth

- Donati Holding
- Donati
- Metalpres Donati
- Platek

1997
ISO 9001

2000
ISO 14001

2004
ISO/TS 16949

2006
ISO 9001

2009
Life Cycle Assessment (LCA)
—
Drafting of Product Category Rules (PCR) for office chair mechanisms (Parts of Furniture)

2010
EPD for Aluminium bases and Epron Plus / Dynamic / Dynamic Plus mechanisms

2011
EPD for Tecno / Tension / D109 / D165 mechanisms

2013
Publishing of the Company's Ethical Code

2014
First Donati S.p.A. Social Report.

2016
ISO 50001

2017
ISO 45001

2018
ISO 14001

2021
First Sustainability Report GRI Referenced, integrated with SDGs
—
GHG report

2023
Joined SEAQUAL Community (and started offering OBP textiles)
—
231 Model in place

2023
First Sustainability Report GRI Referenced
—
GHG report
—
CDP

2024
First Sustainability Report inspired by the ESRS
—
231 Model in place

2024
ISO 45001

2025
EPD for aluminium bases and Epron RV

2025
GHG report
—
231 Model in place

2026
Achievement of Gender Equality Certification (UNI/PdR 125:2022)
—
Endorsement of the Charter for Equal Opportunities and Equality at Work (Sodalitas)

Donati S.p.A.



Donati is an international company dedicated to manufacturing for the world’s best furniture brands.

Since 1990, Donati has been a family-owned company that combines passion for manufacturing with sensitivity for design, a strong background in engineering and excellence in execution.

Our production is vertically integrated and our manufacturing sites are distributed over Europe, Asia and North America. This makes us an independent and reliable partner in global markets. The Headquarter of the Company is located in via Paderno 19, Rodengo Saiano (BS), Italy.

Company Locations — Italy

Headquarter & Production plant



ADDRESS
Rodengo Saiano (BS)
via Paderno, 15/F

TOTAL AREA
14.000 m²

COVERED AREA
8.000 m²

EMPLOYEES
86

ACTIVITIES
Offices
Laboratory
Mechanisms assembly
Testing

Production plant



ADDRESS
Passirano (BS)
via Adua, 76/90

TOTAL AREA
22.400 m²

COVERED AREA
12.000 m²

EMPLOYEES
24

ACTIVITIES
Plastic injection moulding
Testing

Production plant



ADDRESS
Passirano (BS)
via Adua, 56/64

TOTAL AREA
10.900 m²

COVERED AREA
6.700 m²

EMPLOYEES
42

ACTIVITIES
Mechanical processing
Surface finishing

Logistics



ADDRESS
Passirano (BS)
via Fratelli Rosselli, 11

TOTAL AREA
50.160 m²

COVERED AREA
9.240 m²

EMPLOYEES
3

ACTIVITIES
Logistics

Production plant



ADDRESS
Gissi (CH)
Via Zona Industriale, 1

TOTAL AREA
7.000 m²

EMPLOYEES
25

ACTIVITIES
Plastic injection moulding

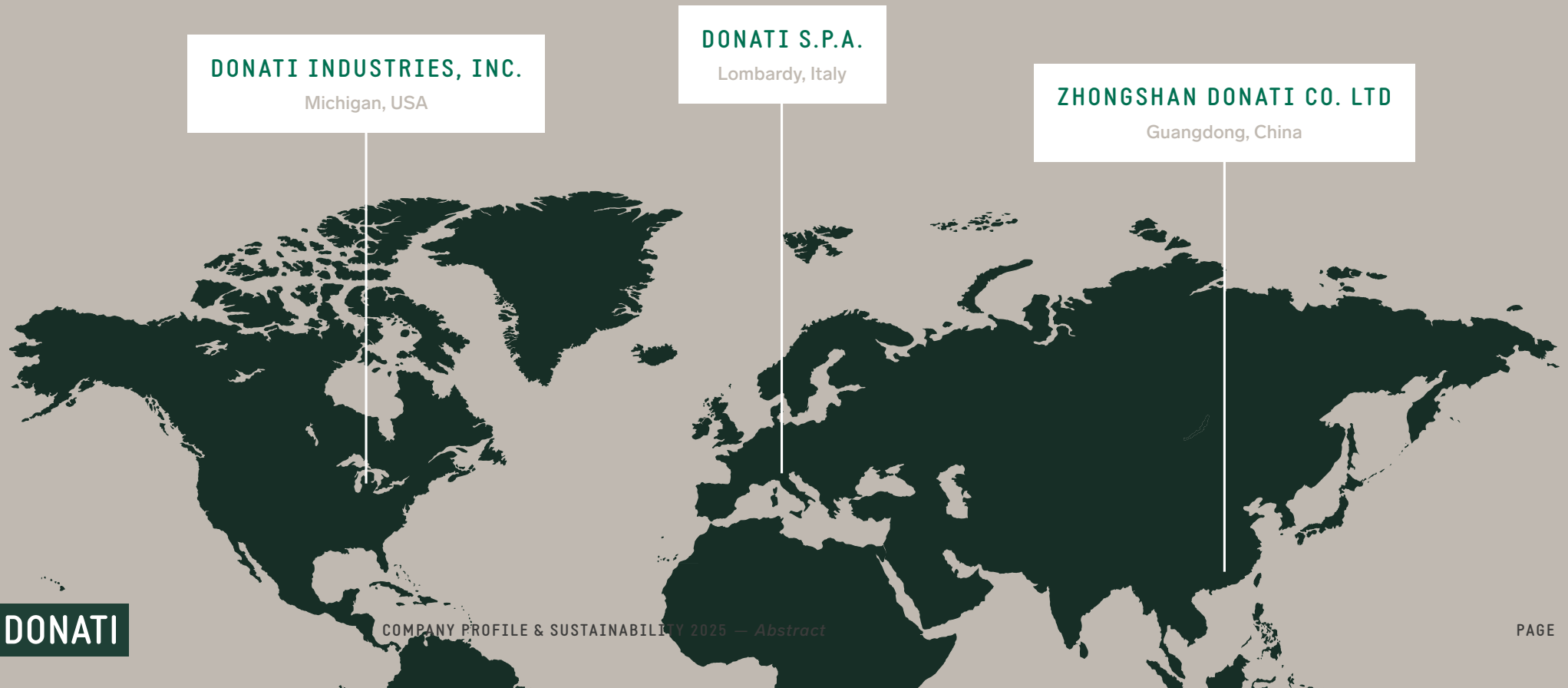
Donati Glocal

One of Donati's principles is to manufacture the product **where it is used.**

Over the years, the number of international customers has grown significantly leading the Company to invest in additional production sites close to its Asian and North American customers.

In addition to assembly and logistics, the foreign plants have their own production of components, to ensure just-in-time deliveries to its clients' local factories.

Overseas teams lead Donati's local production and coordinate the activities with the Headquarter in Italy, which continues to be in charge of all European production as well as product development, overall quality assurance and all the other typical functions of the Headquarters.



Donati Glocal — Cina & USA



Zhongshan Donati (Production plant)

LOCATION
Guangdong, Cina

TOTAL AREA
20.000 m^2

EMPLOYEES
197

ACTIVITIES
Offices
Plastic injection moulding
Aluminium foundry
Surface finishing
Assembly
Testing
Logistics

In 2007, Donati opened its own factory in China to provide high quality and Italian design to the Asian market. In just a few years, Zhongshan Donati experienced a strong and continuous growth, and in 2015 a department entirely dedicated to plastic molding was established. With 14 injection molding machines of 3-1,800 tonnes, the Chinese Company now produces plastic components (namely: polyamide, polypropylene, polystyrene, ABS, thermoplastic elastomer and polycarbonate).
In 2018 Zhongshan Donati also started aluminium die-casting, machining and polishing.
In addition to the know-how in production, Zhongshan Donati has become an expert partner in the design and development of components, both standard and customized. The Company analyses and evaluates design proposals in order to propose improvements and modifications with the aim to maximize the performance of the component.
Zhongshan Donati produces for the world's leading brands in the office chair sector and offers its clients the opportunity to develop an exceptional product in terms of innovation, quality, design and sustainability.



Donati Industries (Production plant)

LOCATION
Holland (Michigan), USA

TOTAL AREA
4.000 m^2

EMPLOYEES
15

ACTIVITIES
Offices
Plastic injection moulding
Assembly
Logistics

North America represents a very large and important market for the office furniture sector, with multinational companies having a high reputation on the global market.
With the aim to increase its presence and collaboration with local companies, in 2008 Donati founded Donati USA, a company based in North Carolina and focused on just-in-time distribution in the American continent.
Then in 2017, Donati Industries Inc. was established as a plastic injection molding unit for the north American market and it incorporated Donati USA. Donati Industries Inc. has established itself as a key hub able to meet the needs of clients in North America.

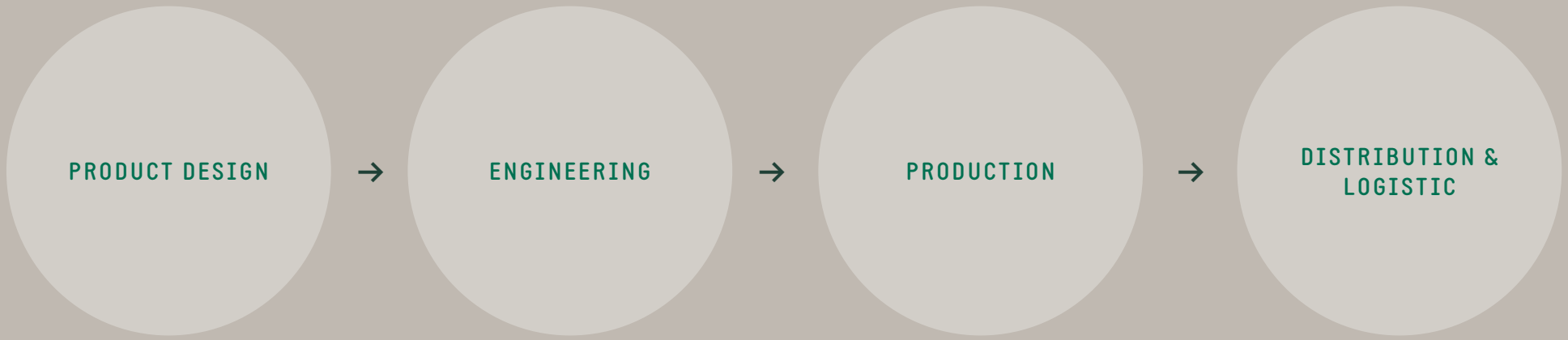


Business Model

The whole value chain in a single location: From the **concept** to the **finished product.**

Donati is proud to offer the complete value chain: the Company follows the project from the initial idea to the engineering and production of components and complete chairs, distributing them on an industrial scale while always maintaining attention to detail and uniqueness typical of the artisan tradition.

The main phases of Donati business model are:



Business Model

Key features of Donati's business model are:

— **Standard products** from catalogue are readily available
— **Design, engineering and industrialization** of customized components
— **Flexibility:** Donati offers a combination of different partnership models based on the customer needs



Technical Department
Donati's technical department, with its experienced engineers and designers, bring ideas to life thanks to their competences and the cutting-edge technologies at their disposal.



Design Platform
Over the years the showroom of Donati headquarter has evolved into a platform of creation and exchange, a design laboratory to create new ideas relating to seating and components.

Drivers of Donati's Strategy

For Donati, **innovation** has always been the **core** of **ideas, projects, design, products and processes.**

1. Innovation for Quality (I4Quality)



DONATI CONSIDERS INNOVATION AS A DRIVER FOR MAINTAINING THE HIGH QUALITY AND SAFETY THAT CHARACTERIZES ITS PRODUCTS AND ON WHICH ITS REPUTATION AND BRAND PERCEPTION IS BASED.

2. Innovation for Process (I4Process)



DONATI HAS ALWAYS WORKED TO INNOVATE PRODUCTION PROCESSES, TO OPTIMIZE THE PRODUCT MANUFACTURING CYCLE AND TO MAXIMIZE TIME, ALSO THROUGH THE USE OF ENABLING TECHNOLOGY.

3. Innovation for Design (I4Design)



THE DESIGN OF DONATI COMPONENTS HAS ALWAYS BEEN THE RESULT OF A STUDY TOWARDS THE SEARCH FOR BEAUTY, COMBINED WITH THE FUNCTIONALITY AND QUALITY OF EACH INDIVIDUAL PIECE.

4. Innovation for Sustainability (I4Sustainability)



FOR DONATI, SUSTAINABILITY IS NOT ONLY A VALUE BUT ALSO A STRATEGIC BUSINESS TARGET. THE COMPANY'S PURPOSE CONSISTS OF IMPLEMENTING A POLICY BASED ON THE PERFECT SYMBIOSIS BETWEEN THE USE OF THE BEST AVAILABLE TECHNOLOGY, THE INCREASING SOURCING OF RECYCLED RAW MATERIALS AND THE REDUCTION OF EMISSIONS – THREE FUNDAMENTAL FACTORS IN THE PERSPECTIVE OF THE CONTINUOUS IMPROVEMENT.

Innovation and product development

68 Patents

564 Protected Products

1017 Customized Products From 2019 to 2025

Innovation and product development

Research and continuous development in design are central to Donati's activities.

Through the development of innovative solutions, the company contributes to advancing the seating industry, with a particular focus on ergonomics, functionality, design and component optimization.

Some of Our Patents:

Epsilon
A family of weight-activated synchronous mechanisms designed to adapt the movement of the chair to the user's weight. The system allows coordinated tilting of the seat and backrest, enhancing comfort and ergonomics. Available in various configurations, it incorporates solutions for height adjustment and tilt locking.

Cassia
An office chair designed by Hans Thyge, featuring a flexible seat patented by Perch Studio. The design promotes a higher, more dynamic sitting posture, encouraging natural body movement. Backrest adjustment and various configuration options complete a solution designed for contemporary work environments.

Superleggera
A family of aluminum bases designed by Alberto Lievore, characterized by a minimalist design and various four- and five-star configurations. Available in different sizes and finishes, it represents an example of the integration of technical engineering, functionality and aesthetic refinement.



2.

ESG



2.1

Environmental

Environmental Management System (EMS)



UKAS MANAGEMENT SYSTEMS
0060

IAF

Certificate No:
EN 1447

Date First Registered:
4th July 2018

Date Certificate Issued:
3rd July 2024

Date Certificate Expires:
3rd July 2027

Revision Date:
3rd July 2024

Revision:
0

La responsabilità per la corretta implementazione del Sistema di gestione è a carico dell'Organizzazione titolare del certificato.

La validità del certificato emesso è subordinata all'esecuzione con esito favorevole delle verifiche ispettive periodiche previste.
Il certificato può essere ritirato in assenza di tali condizioni.
Si rimanda pertanto al sito www.wcsplanet.com per verificarne l'effettiva validità.

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Station Court - Ormskirk Road,
Aintree, Liverpool, L9 5AA

WORLD CERTIFICATION SERVICES

CERTIFICATE OF REGISTRATION

This Certificate has been awarded to:
DONATI s.p.a.

Via Paderno, 19
25050 Rodengo Saiano (BS)
C.F. e P.IVA 03484480177

Registered sites:
Via Paderno, 19 - 25050 Rodengo Saiano (BS)
Via Adua, 56/90 - 25050 Passirano (BS)
Via Rosselli, 11 - 25050 Passirano (BS)
(see registered sites appendix)

In Recognition of the Organisation's Environmental Management System which complies with:

ISO14001:2015

For the Scope of Activities described below:
Progettazione e produzione di componenti per sedie da ufficio.

Design and production of components for office chairs.

EA 17 & 14

This Certificate has been awarded by
WORLD CERTIFICATION SERVICES LTD.

Issued by: G. Slocombe
For World Certification Services Ltd.

The use of the Accreditation Mark indicates accreditation in respect of those activities covered by accreditation certificate number 60

Donati has been **ISO14001** certified since 2020.

Carbon Footprint — Scope 1



DIRECT EMISSIONS Scope 1 (in tCO_2e)* — Donati Italia	2021	2022	2023	2024	2025
SCOPE 1 TOTAL DIRECT EMISSIONS	628	497	344	322	392

*Source of the emission factors: DEFRA

Carbon Footprint — Scope 2

45% of the electricity consumption of Donati Italy is **self-produced** from renewable energy.



Photovoltaic system	Total power → 3945 kWp
RODENGO SAIANO — VIA PADERNO, 15/F	
GISSI — VIA ZONA INDUSTRIALE, 1	
PASSIRANO — VIA FRATELLI ROSSELLI, 11	
PASSIRANO — VIA ADUA, 56	
PASSIRANO — VIA ADUA, 64	
PASSIRANO — VIA ADUA, 76	

INDIRECT EMISSIONS Scope 2 (in tCO_2e)* — Donati Italia

	2021	2022	2023	2024	2025
MARKET-BASED METHOD	3.511	3.510	2.890	3.338	3.737
LOCATION-BASED METHOD	2.064	2.063	1.854	1.711	2.091

*Source of the emission factors: European Residual Mixes “AIB” for Italy

Carbon Footprint – Scope 3



Accounting Indirect Emissions

From 2024 Donati has started to account its GHG emissions

INDIRECT EMISSIONS Scope 3 (in tCO_2e)	2024	2025
	110.391	68.422

Creating a Circular Economy

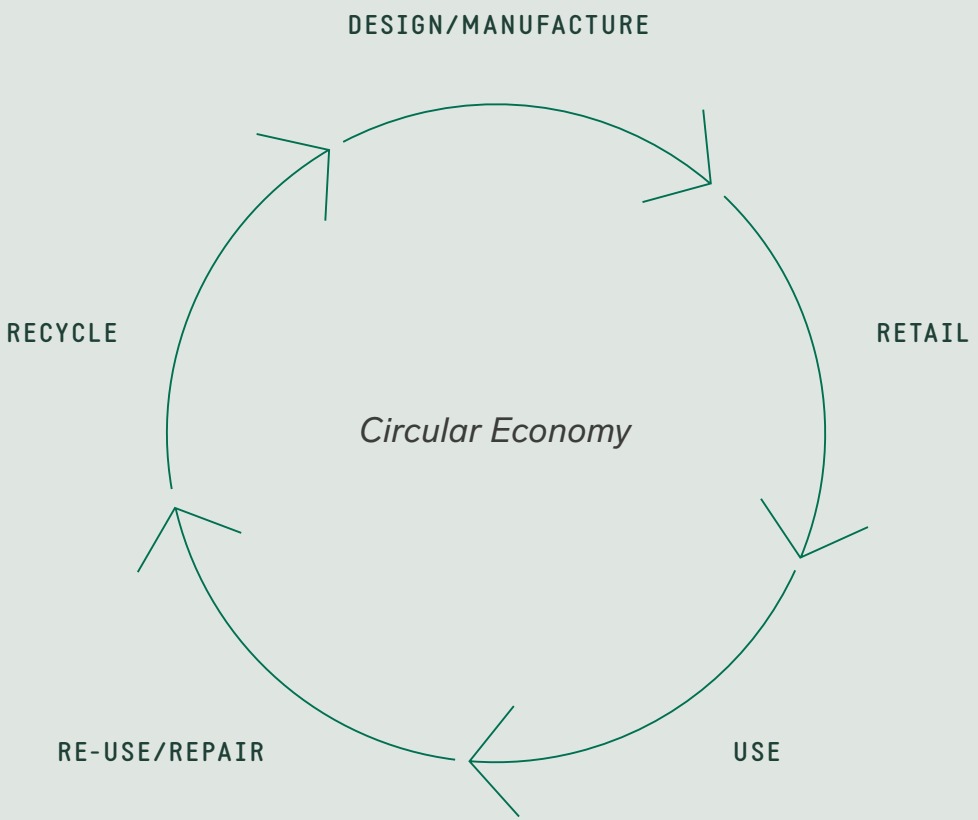
With the target to pursuing a **circular economy** policy, Donati is actively committed to prolonging the life cycle of raw materials by **using recycled and recyclable materials as much as possible.**



An important objective in Donati's sustainability strategy is to increase the use of **recycled raw materials** within its value chain. To this end, a dedicated working group **(Circulariteam)** has been established, meeting periodically to conduct research, analyses, and feasibility studies on sustainable materials.

Creating a Circular Economy

To increase recyclability of its products over the years the technicians have approached eco-design, studying therefore more efficient solutions for assembly and disassembly of the product. All Donati components are easily separable and recyclable. In addition, to ensure proper recycling, each component is marked according to UNI EN ISO 11469:2001 and ISO 1043.



Innovation for a Circular Economy
LCA for Aluminium Bases

Sustainable and Responsibly Made Aluminium Bases

100% RECYCLED
Giving new life to aluminium.

100% RECYCLABLE
Designed for a Circular Economy.

100% MADE IN ITALY
Quality Craftsmanship, Sustainable Practices.

Donati's Innovation to Improve the Environmental Footprint

UP TO 20% LOWER GLOBAL WARMING POTENTIAL*
A commitment to climate action.

UP TO 24% LOWER ENVIRONMENTAL IMPACT*
Protect our planet's resources.

Verified Sustainability, Backed by Data

CERTIFIED LCA (LIFE CYCLE ASSESSMENT)
Quantifying Our Environmental Performance.

ENVIRONMENTAL PRODUCT DECLARATION (EPD) AVAILABLE
Full Transparency.

*Comparative LCA analysis 2021–2024, third-party audit

Innovation for a Circular Economy
Easily Recycled nylon ring and base

Ecodesign

— From the very design phase, this component was conceived with end-of-life recycling in mind.
— Donati bases can now be made entirely from glass-fiber reinforced polyamide, eliminating the need for the steel ring.
— Main advantage: 100% recyclable, supporting a circular economy.

Quality Without Compromise

— Donati bases are rigorously tested to meet Donati's high international quality standards.
— Fully compliant with major international quality regulations.

Join Us in Embracing Sustainable Solutions

— By choosing our innovative nylon bases, you contribute to a more sustainable future.
— Together, we can enhance recyclability and promote circularity in our industry.





2.2

Social

Occupational Health and Safety Management Systems (OHSMS)



UKAS MANAGEMENT SYSTEMS
0060

IAF

WORLD CERTIFICATION SERVICES

CERTIFICATE OF REGISTRATION

Certificate No:
OH 1535

Date First Registered:
8th July 2024

Date Certificate Issued:
8th July 2024

Date Certificate Expires:
8th July 2027

Revision Date:
8th July 2024

Revision:
0

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25050 Rodengo Saiano (BS)
C.F. e P.IVA 03484480177

Registered sites:
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Via Adua, 56/90 - 25050 Passirano (BS)
Via Rosselli, 11 - 25050 Passirano (BS)
(see registered sites appendix)

In Recognition of the Organisation's Health and Safety Management System which complies with:

ISO45001:2018

For the Scope of Activities described below:
Progettazione e produzione di componenti per sedie da ufficio.

Design and production of components for office chairs.

EA 17 & 14

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Product Safety





Donati makes **high quality products** with **recyclable raw materials.**

To guarantee its customers a safe and reliable product, Donati carries out a rigorous control of its suppliers and materials according to the highest standards. For each material used, in addition to collecting safety data sheets, the Company ensures compliance with European regulations: REACH, CLP, RoHS, POP, Conflict Minerals, California Proposition 65.

Donati guarantees the quality and safety of the products through its technical laboratory which uses 22 tests stations, designed to verify safety and fatigue resistance of the seats.

Materials are then classified on the basis of the main non-mandatory environmental certifications in the field of furniture: Nordic Swan Ecolabel, Möbelfakta, Ecolabelling Denmark, Der Blauer Engel, Cradle to Cradle, LBC, BIFMA.

Product Safety

For its components and products and for customer projects, Donati **guarantees compliance** to all relevant international certification processes, such as **BIFMA** or **EN 1335.**

This includes pre-testing during the prototyping and construction phase, as well as the final verification of conformity of the product before market release.
Donati has also a metrology laboratory, equipped with cutting-edge instruments, including CMM and 3D scanner. Specific quality tests are also carried out at Donati Zhongshan in China and Donati Industries in America.

Other procedure in place for the management of the Supply Chain:

— Periodic questionnaire
— Periodic audit
— Code of conduct
— Supply specifications

In 2023 Donati made:

896
Laboratory Tests

959
Static Tests for Rupture

Quality Management Systems (QMS)



UKAS MANAGEMENT SYSTEMS
0060

IAF

Certificate No:
8382

Date First Registered:
4th July 2018

Date Certificate Issued:
3rd July 2024

Date Certificate Expires:
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Revision Date:
3rd July 2024

Revision:
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ISO9001:2015

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Diversity, Equity and Inclusion

In October 2026, Donati obtained **UNI/PdR 125:2022 certification from TÜV Rheinland Italia.**



An important recognition of the company's ongoing efforts to promote gender equality.
A milestone that confirms our commitment to creating an **increasingly fair and inclusive workplace where people are valued.**

Diversity, Equity and Inclusion

Donati has signed the Charter for Equal Opportunities and Equality at Work promoted by Fondazione Sodalitas, reaffirming its commitment to **fostering an inclusive corporate culture based on respect, equity and the appreciation of diversity.**

Signing the Charter represents a further step in the company's ongoing efforts to promote organizational practices focused on respect and the prevention of all forms of discrimination.



Carta per le pari opportunità e l'uguaglianza sul lavoro

Diversity, Equity and Inclusion

Red Bench

Through the creation of a **red bench featuring Petalo seats**, Donati has sought to raise **awareness about violence against women**, transforming one of its products into a symbol of respect and awareness.



DE&I Training

During 2026, a total of **173 hours of training** were delivered on Diversity, Equity & Inclusion (DE&I), with the aim of **raising awareness and promoting respect for diversity** within the organization.



Diversity, Equity and Inclusion





On the occasion of International Women's Day, March 8, 2026, Donati encouraged its employees to participate in the Brescia Art Marathon (BAM)

supporting two organizations committed to combating gender-based violence through a donation:
Butterfly Società Cooperativa Sociale and Casa delle Donne – Centro Antiviolenza CaD-Brescia OdV.



2.1

Governance

Organizational Model 231 Italian Legislative Decree 231/2001

The Organization, Management and Control Model established by Italian Legislative Decree 231/2001 is a **tool designed to prevent** certain offences that could be committed in the interest or to the benefit of the company.

Through a system of principles, procedures and controls, the Model promotes **responsible corporate management**, helping to strengthen a culture of legality, transparency and integrity.

The Model also represents an important **governance and risk prevention tool**, in line with the company's sustainability and good governance objectives.

Code of Ethics

Donati defines the **principles and values** that guide its business activities and relationships with stakeholders, promoting **legality, transparency, equity, health and safety protection, respect for people and environmental responsibility.**

The Code serves as a reference for everyday conduct and decision-making, helping to foster a corporate culture based on integrity, responsibility and fairness. Through these principles, Donati is committed to building relationships of trust with employees, customers, suppliers and all stakeholders, supporting sustainable and responsible development.

The Code of Ethics provides practical guidelines that shape the company's activities, with particular attention to:

— Conflicts of interest: preventing situations that could compromise impartial decision-making.
— Confidentiality: protecting company information and personal data.
— Business relationships: ensuring fair and ethical conduct in relationships with customers, suppliers and partners.
— Resource management: using company assets and resources appropriately and responsibly.
— Reporting irregularities: encouraging the identification and management of potential misconduct.
— Implementation of the Code: promoting awareness of and compliance with its provisions among all those to whom it applies.



3.

Products

Product Line: Components







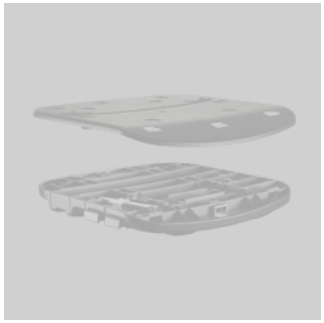
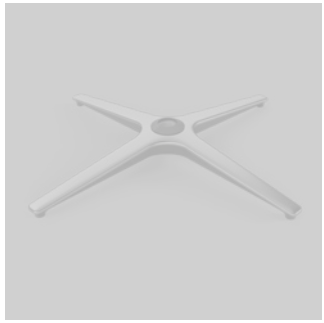

Donati develops and produces **furniture components** for office chairs, contract and residential.

A wide selection of standard products is readily available and can be viewed in the General Catalogue and also available online. The bases, footrests, armrests, seats, backrests and mechanisms are all part of the same modular system and as such they can easily be grouped into larger functional families or even complete chairs. For over thirty years, Donati has been highly specialized in mechanisms for chairs, from small integrated tilt mechanisms to synchronized multi-adjustable or self-adjusting weight-activated mechanisms. Continuous investments in research have led to patents for several generations of innovative movements and cutting-edge types.

Die-cast aluminium bases or injection-moulded plastic bases are among the most innovative products within the framework of sustainability as they are made almost entirely with recycled raw materials.
In addition to the standard range, Donati also offers individual solutions for furniture components as the Company develops the customers' ideas from scratch and offers the customization of standard components in tailor-made versions.

Product Line: Components



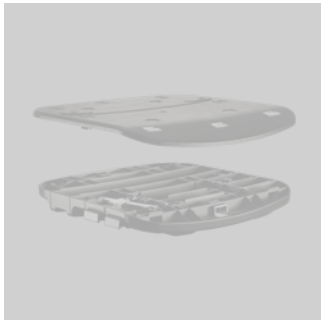
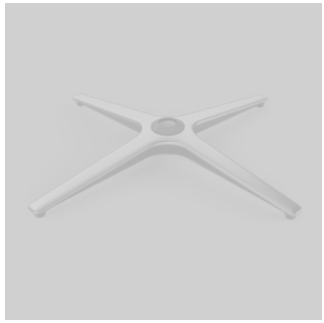

Synchro and Multi-tilt Mechanisms

Synchro mechanisms allow the seat and the backrest to move simultaneously through a pre-set ratio: the variation in inclination of the seats corresponds to a certain variation in inclination of the backrest.

Synchro tilt mechanisms
— Core
— D165
— Dynamic Plus
— Epron RV
— Epron Plus
— Epron
— Epron Solo
— Tecno

Product Line: Components



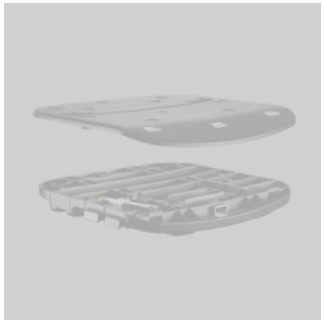
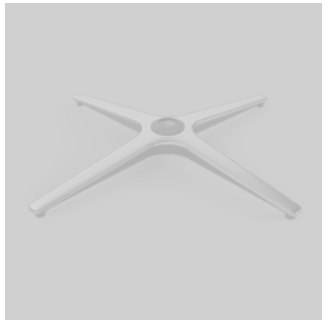

Weight-activated synchro tilt Mechanisms

Weight-activated mechanisms are a variant of synchro mechanisms: they have the same characteristics as the synchro mechanism with the addition of being able to automatically adjust the force response on the backrest in relation to the weight of the user. This adjustment takes place through a specific geometric configuration of the rotation axes of the moving elements (backrest and seat) and allows to obtain immediate comfort in comparison to simple synchronized mechanisms which requires manual adjustment, instead.

Weight-activated mechanisms
— D109
— Dopotutto
— Dopotutto Duo
— Epsilon
— Friendly
— Inedito

Product Line: Components




Fixed Supports and Tilt Mechanisms

Fixed supports and tilt mechanisms are used on monoshell type of chairs, where the backrest and the seat are a single element or connected to one another.
Fixed support are simple connection elements between the gas cylinder and the chair.
Tilt mechanisms, on the other hand. allow the movement of the chair to improve comfort.

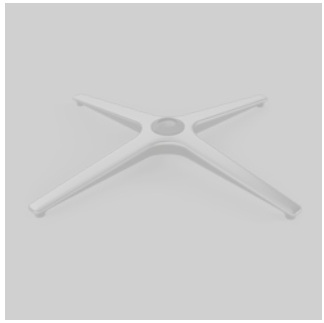
Fixed supports
— Plane 100%
— Plane Major
— Superleggero
— Spider

Tilt mechanisms
— Armonico
— D165
— Instar
— Instar Major
— MPD38

Product Line: Components








Bolt-on and Quick Connection Seats

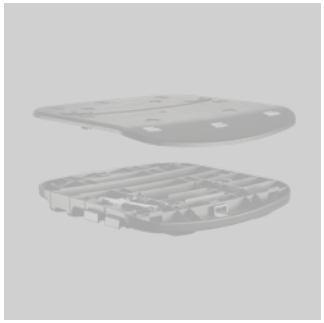
Donati seats are divided into two main categories: traditional fixing seats (the seat and the mechanisms are assembled together by screws) and quick connection seats (the connection between the seat and the mechanisms doesn't require any screws, through a unique click-in system).
Quick connection sliding seats make the assembly quick and easy, also in case it is the end user assembling the chair.
Unlike traditional-mount seats, the seat depth adjustment function is performed directly by the seat itself, without the need for internal sliding plates.

Fixed/sliding bolt-on seats
— Conka
— Dash
— Flat
— Slim

Quick connection sliding seats
— Kite
— Quartz
— Trasla 2
— Trasla 3
— Trasla 4

Product Line: Components





Aluminium and Nylon Bases

There are two main categories of Donati bases, divided by the type of material: aluminium or nylon. The choice of material depends on the type of use, the target price and the desired surface finish. To best meet the market demands, most of Donati bases are designed to be made in both materials.
For some years now, Donati has introduced a new and unprecedented category of bases: the pivoting bases. The peculiarity of this new collection of products is that these bases have a special hidden joint built inside the cone, which allows the seat to swing, thus increasing comfort while seated and avoiding the need of a tilting mechanism underneath the seat.

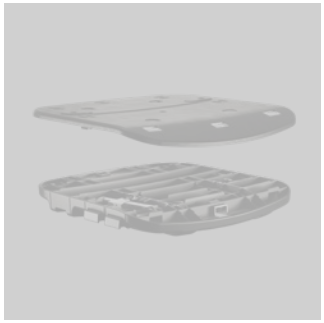
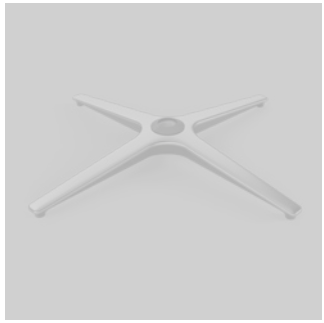
Tilting bases
— Abaco
— Trevi XL
— Ziggurat

Nylon bases
— Disko
— Quoin
— DB2.13
— DB1.8
— DB1.13
— Meteora
— DB2.6
— Presto
— B1T
— DB1.9
— DB1.6
— Ziggurat

Aluminium bases
— Abaco
— B.Kros
— B.You
— B1 / B1T
— DB1.6
— DB1.8
— DB1.9
— DB1.13
— DB1.13 XL
— DB1.17
— DB2.6
— DB2.13
— K600 / K720
— L1023 / L1080 / L2080
— Meteora
— North Point
— Octopus
— Presto
— Quoin
— Superleggera
— Trevi
— Trevi XL
— Unica

Product Line: Components




Other components: Backrests, Arms, Footrests, etc.

Other office and contract products and accessories produced by Donati include: backrests, adapters for wooden/nylon seats, armrests, backrest supports, footrests, and base glides.

Backrests
— Clipper
— Kiva
— Why
— Nea

Adaptors for seats
— Modula 1
— Password
— Piastra Adattatore
— Trasla

Armrests
— BeO
— Nedo

Footrests
— D.17
— L1060 / L1065
— Trim

Backrest supports
— Activa
— Up/Down

DONATI COLUMN



DONATI COLUMN is Donati's range of gas lift columns, designed to ensure **precision, reliability and safety in seat height adjustment.**

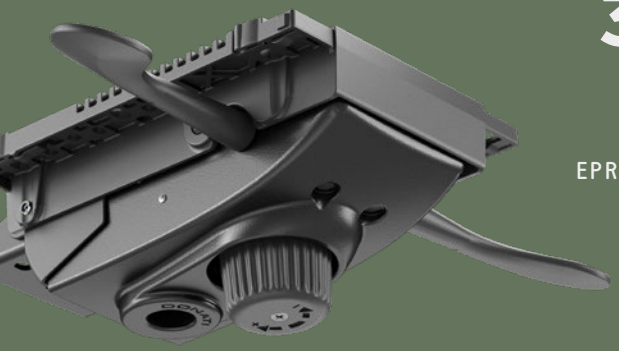
The gas cylinders are tested in accordance with EN 16955 Class 4 and TÜV certified, with quality checks also carried out in Donati's in-house laboratory.

In addition to its standard range, DONATI COLUMN offers extensive customization options, allowing the technical specifications of the gas cylinders to be tailored to specific design requirements. Lengths, diameters, surface finishes, actuation systems and special functions can be customized according to customer needs.

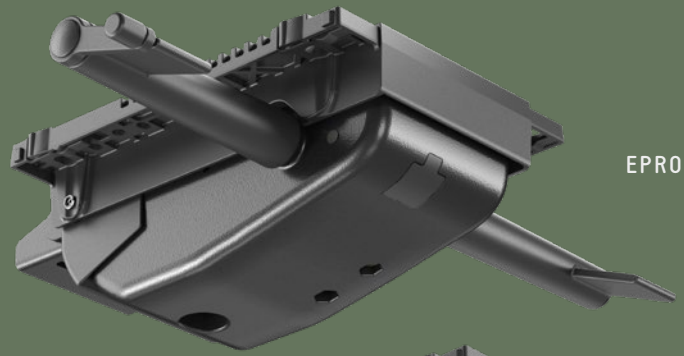
With a comprehensive and flexible offering, DONATI COLUMN integrates into Donati's component system, supporting the development of professional seating solutions that combine technical performance, design freedom and long-term reliability.



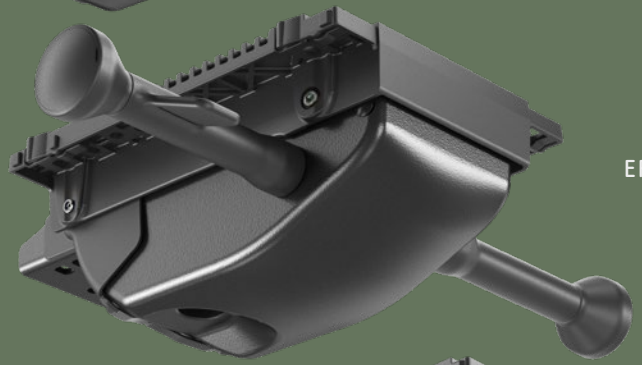
30 Years of Epron



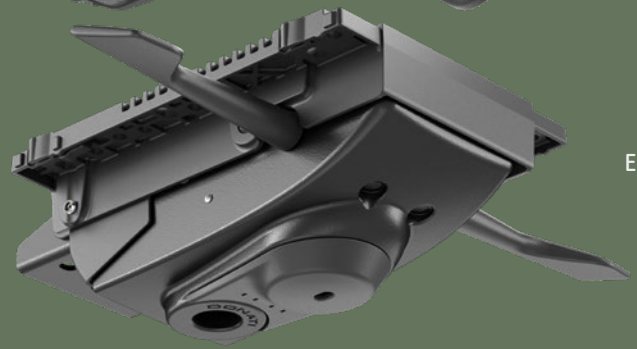
EPRON



EPRON PLUS



EPRON RV



EPRON SOLO

DONATI

History and Evolution of Donati's Top Mechanism

1996	Creation of the Epron mechanism, equipped with the anti-shock backrest release system designed by Donati. The anti-shock system allows the backrest to be released from a locked position, preventing it from suddenly jumping forward. To activate the backrest movement, the user must lean against the backrest and move slightly backwards.
1997 - 1998	Expansion of the Epron family with the Epron Flex and Epron Asynchron versions.
2000	Restyling of the aluminium housing and levers.
2001	Further expansion of the Epron family with the Cable version.
2007	Introduction of the Epron Plus mechanism, featuring side spring tension adjustment. Unlike Epron Plus, the traditional Epron mechanism features spring tension adjustment located on the underside of the mechanism.
2010	Epron Plus, Epron Dynamics Plus and Epron Dynamic obtain their first Environmental Product Declaration (EPD).
2014	Introduction of the universal nylon plate, which allows the installation of both quick connection sliding seats and traditionally fixed seats (with screws). The Epron RV mechanism debuts as an evolution of Epron Plus, featuring smoother forms, a simplified seat connection via the universal plate, and easier comfort adjustment with just a few turns of the handle. Epron RV achieves great success, successfully passing a series of particularly demanding durability tests.
2019	Introduction of Epron Solo, an entry-level mechanism featuring an aluminium housing identical to that of the original Epron, with tilting provided by a conventional wire spring or Cellasto. The most significant redesign concerns the adjustment levers, positioned at seat level for seat height adjustment and backrest locking/unlocking.
2025	Epron RV obtains the Environmental Product Declaration (EPD), an internationally recognized tool that provides transparent, verified and objective information on a product's environmental performance throughout its life cycle. This achievement represents another step towards greater environmental transparency and product sustainability, providing customers and stakeholders with reliable and comparable information on the mechanism's environmental impact.

Services: Design Ready by Donati



Design Ready by Donati presents **concepts** for **technical seating.**

Design Ready products are designed for office, study, conference and executive environments. They combine Donati's technical expertise and design experience through collaboration between its in-house Technical Department, international designers and emerging design studios.

Design Ready products enable furniture brands to expand their portfolio quickly and inexpensively. With design being pre-defined and engineering well advanced, Donati's industry clients simply need to specify their individual functionality and design details.

Donati will then finalise development and deliver a complete product in a short time. This is why the new business model is called Design Ready by Donati.
With Design Ready, Donati also provides a new platform of creation and collaboration between designers, furniture brands and the manufacturing industry. Recent design partnerships include some of the industry's most experienced designers as well as young studios for whom Design Ready offers an opportunity to bring their designs into production.



Services: Design Ready by Donati



Elle: Light task chairs platform

Elle is a versatile chair for office and soft contract, it looks like a singleshell chair but it actually integrates a synchronized weight-activated mechanism.
The technical platform allows for different back heights and armrest options in aluminium or nylon.
The design is highly customizable according to the customer's preference.
An example is the LEN Chair (design: Giovanni Ingignoli).

DESIGN
Studio Tecnico Donati

Services: Design Ready by Donati



Ziggurat: Stool system

The Ziggurat product family consists of highly customizable stools, ideal for both work and hospitality environments. Ziggurat is a dynamic product family, with three seat shapes, fixed or pivoting bases. Moreover, each customer can customize the colours of the plastic parts, upholstery and finishing materials. To the stool options, Donati added also a height adjustable table.

DESIGN

Studio Tecnico Donati /
Baldanzi & Novelli designers

Services: Design Ready by Donati



Clipper: office chair

Clipper Chair is a lightweight office chair that offers high comfort at a competitive price. The mesh backrest allows air circulation, while the clip-on system allows for quick mesh assembly.
The integrated lumbar support offers a 70 mm adjustment range, while Donati's universal connection interface ensures extensive compatibility and interchangeability between mechanisms, seats, armrests and bases.

DESIGN
Studio Tecnico Donati /
Baldanzi & Novelli designers

Services: Design Ready by Donati



Unica: aluminum single-shell chair

Unica Chair is a modular chair system that combines die-cast aluminium shells, optional upholstery and different types of bases for both indoor and outdoor use.
The customer can obtain multiple distinctive versions with a low investment.
The shell and the profile of the chair can be customized with different shapes, decorative inlays, finishes, colours and materials.

DESIGN
Marcello Ziliani

Services: Design Ready by Donati



Cassia: working chair

The Cassia chair represents a new generation of seating, featuring a specially designed and patented flexible seat. Its innovative design promotes a higher and more dynamic sitting position, reducing strain on the spine and increasing blood flow in the lower body, encouraging continuous body movement.
The flexible seat project was developed by Perch Studio in Dublin in close collaboration with Cassia's designer, Hans Thyge.

DESIGN
Hans Thyge & Co.

Services: Design Ready by Donati



Danny: studio chair

Danny is a family of multifunctional chairs, ideal for both work and contract (community) settings. Featuring a distinctive polypropylene monoshell and an integrated mechanism, Danny can be fully customized by the client in terms of the backrest, seat, and armrests.

DESIGN

KlingerBordihn

Credits

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